



INSTALLATION TIPS FOR 3D DURASTONE™ PORCELAIN TILES

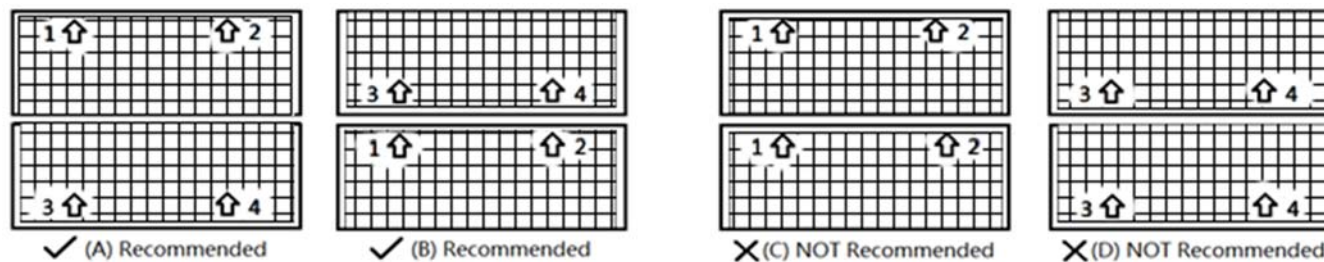
Due to the varying surface depth of the 3D tile and the extremely high temperature reached during the kiln firing process, unpredictable shrinkage in tile body is unavoidable. This causes strong movement on each tile body.

To achieve the best pattern alignment and consistency, the deviation and movement from point to point between 2 adjacent tiles is controlled and sorted under a dedicated quality program during production. This process ensures all 3D tiles comply with ASTM C499 or ISO 13006 standards, in relation to dimensions and surface quality for natural and uneven surface finish tile.



For the best performance and result, we strongly recommend following the below tips prior tiles installation:

- All tiles to follow the same direction indicated by the numbered arrows stamped on the back of each tile as A & B below.



- Once numbering sequence complete, dry-lay tiles to confirm best possible alignment is attained.
- The grout joint width is recommended to be a minimum of 3mm.

Please contact Everstone's sales office or your local authorized distributor for further assistance.

RECOMMENDED NUMBERING SEQUENCE
(numbers and arrows on rear face)

3 ↑

↑ 4

↑ ↑

↑ 2

3 ↑

↑ 4

3 ↑

↑ 4

↑ ↑

↑ 2

1 ↑

↑ 2

**CORRECT ALIGNMENT ACHIEVED WHEN
FOLLOWING NUMBERING SEQUENCE**

4

3

2

1

4

3

2

1